

**IN THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US)**

Patent Application of	: Alfred Heimann et al.
Entitled	: PROCESS FOR FINISH-MACHINING CRANKSHAFTS FOR MOTOR CAR ENGINES
U.S. Serial No.	: 10/521,144
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Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT**

Sir:

Prior to examination, please amend the enclosed English translation of the above-identified patent application as follows:

**Amendments to the Specification** begin on page 2.

**Amendments to the claims** are reflected in the listing of claims which begins on page 3 of this paper.